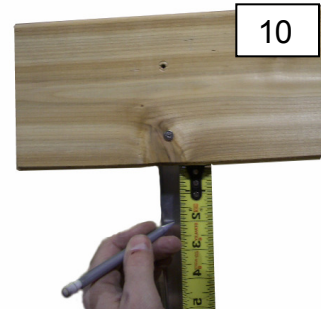
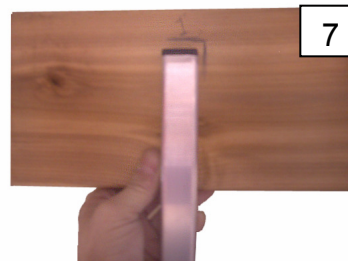
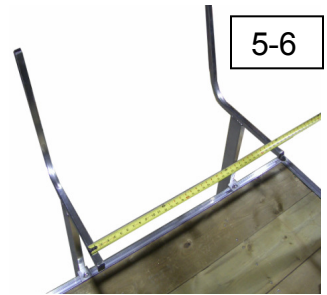
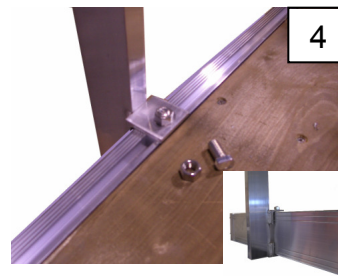
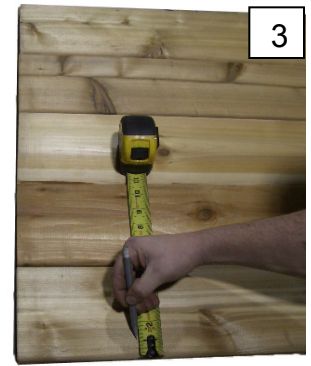


ALUMINUM BENCH ASSEMBLY

- 1) Cut 5 boards of 5/4" x 6" at 47 1/2"
- 2) Align the boards squarely, mark at 6" and draw a line 6" from the edges to align the boards on the aluminum frames.
- 3) Draw a line 1" from the side edges for the boards #1 and #5.
- 4) Install the 1st aluminum frame with the 2 bolts at the desired location. Be careful, because you can scratch your dock (in this case you can sand it down with a 1200 grit sanding paper).
- 5) Install the 2nd frame at 35 1/2" from the 1st frame (exterior) and adjust before tightening.
- 6) Confirm squareness and parallelism and then tight the frames to the dock.
- 7) Lay on the boards making sure that board # 1 and board # 5 (the ones with marks at 1" from sides) are at the top and bottom of the frames.
- 8) Mark your holes at 1" from the side and 6 1/2" from the end. BE CAREFUL boards # 1 and # 5 need their first screw at 2" from the side edge.
- 9) After the 1st hole, immediately install the 1st screw to prevent any movement.
- 10) Mark a line at 2" on the aluminum, to space the 2nd board of the back.
- 11) Install the other boards.



WARNING

DO NOT USE ELECTRIC TOOLS BESIDE WATER.
Use the right drill bit (11/64").
If you drill through or beside a knot, make sure to countersink the hole so the head of the screw goes in.
The bench can support only 300 pounds.

INCLUDED IN THE BOX:

2 frame sections
4 "T" head bolts
4 stainless steel nuts
22 #10 x 1 3/4" st. steel .screws

The line at the end of the "T head" bolt indicates the position of its head, so you can confirm that it's in good position for tightening (90° rotation prior tightening).

